

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		DSI 9260	SHEET 1 OF 1
DATE	TITLE		SCALE
03.05.12	SPACEPOD INSTALLATION MOD.		NTS
A	03.05.12	NEW ISSUE	

## **DART SERVICE INSTRUCTION**

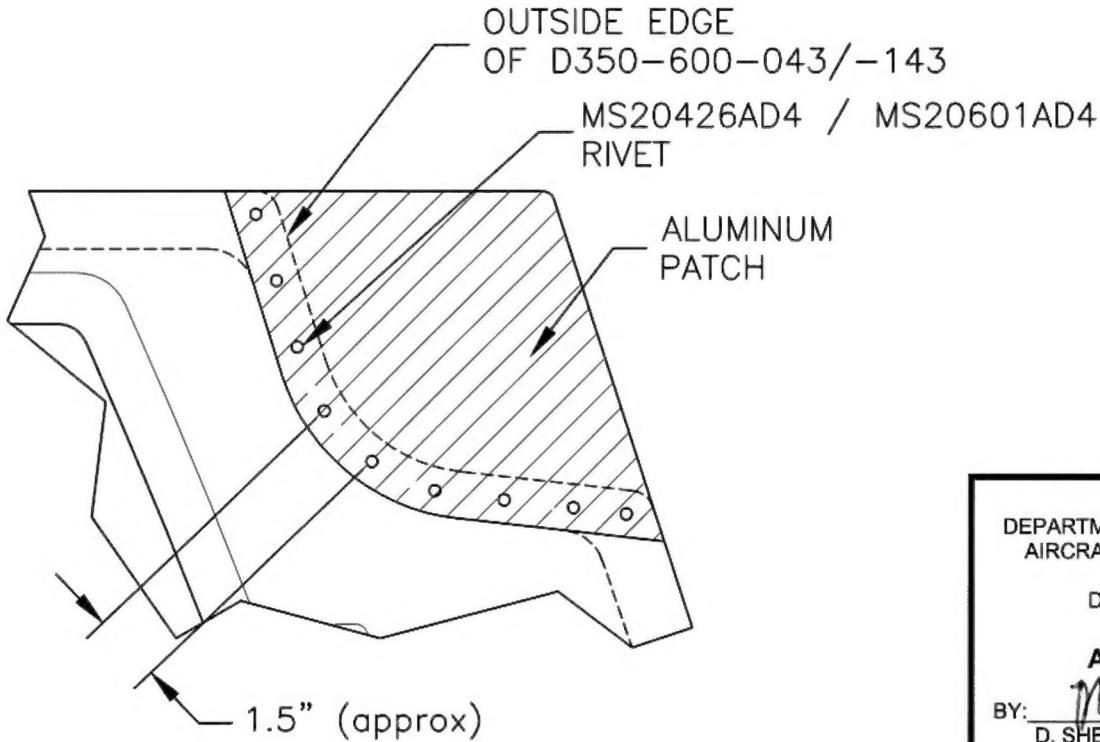
TO AMEND ICA-D350-600 Rev. 0/1/2 OR D350-600 Rev. A/B

REF. CANADIAN STC: SH93-88

REF. FAA STC: SR00098NY / SR00099NY

It is acceptable to install a D350-600-043/-143 Spacepod on an AS350 model aircraft by performing the following modification:

- 1) Fabricate an aluminum patch to cover the opening as shown below. Use 2024-T3 (QQ-A-250/4) or 6061-T6 (QQ-A-250/11) 0.080" thick. Treat with alodine per MIL-C-5541.
- 2) Install patch on spacepod using MS20426AD4 / MS20601AD4 rivets with approximately 1.5" hole spacing.
- 3) Prime & paint to match rest of pod / aircraft per Aircraft Maintenance Manual.
- 4) Install on AS350 aircraft in accordance with ICA-D350-600 or D350-600.



VIEW LOOKING AT INSIDE OF AFT UPPER  
CORNER OF D350-600-043/-143

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	 D. SHEPHERD (DE # 02)
DATE:	03.05.12
CERT. NO.:	SH93-88
ISSUE NO.:	1-4

**Copyright © 2003 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.